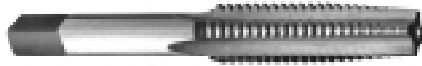


HIGH SPEED STEEL
SPECIAL THREAD TAPS

GROUND THREAD

■ LIST NO. 779



Please specify plug, bottoming or taper chamfer when ordering.

Size	Threads Per Inch Available	Price Each	Size	Threads Per Inch Available	Price Each
0	76	9.40	1-1/16	8, 10, 12, 14, 16, 18, 20, 24, 27, 28, 32	47.50
4	32	9.40	1-1/8	10, 14, 16, 18, 20, 24, 27, 28, 32	49.67
5	32, 36	9.85	1-5/32	14	62.40
6	36, 38, 48, 56, 60	8.50	1-3/16	8, 10, 12, 14, 16, 18, 20, 24, 27, 32	62.40
7	36, 40, 48	9.85	1-1/4	10, 14, 16, 18, 20, 24, 26, 27, 28, 32	62.40
8	24, 30, 40, 48, 56, 60	8.50	1-5/16	6, 11, 24	80.70
9	24	9.85	1-3/8	10, 14, 16, 18, 20, 24	80.70
10	28, 30, 36, 40, 48, 60	8.50	1-7/16	8, 12, 16, 18, 20, 27	106.00
12	32, 36, 40, 48	8.50	1-1/2	4, 10, 14, 16, 18, 20, 24, 28, 32	107.20
14	20, 24	9.85	1-9/16	12, 16, 18, 20	115.00
3/32	50	9.40	1-5/8	5-1/2, 10, 12, 14, 16, 18, 20	118.14
1/8	44, 48	9.40	1-11/16	12, 16, 18, 20, 27	135.00
5/32	32, 36, 40	8.50	1-3/4	5, 6, 10, 12, 14, 16, 18, 20, 24, 36	149.90
3/16	16, 18, 24, 32	8.50	1-13/16	8, 10, 12, 14, 16, 18, 20	165.00
7/32	28, 32, 40	8.50	1-7/8	5, 10, 12, 14, 16, 18, 20, 26	180.12
1/4	18, 22, 24, 26, 27, 30, 32, 36, 38, 40, 48, 56, 60	7.10	1-15/16	8, 10, 12, 16, 18, 20	190.00
9/32	32, 40	7.40	2	6, 10, 14, 16, 18, 20	195.00
5/16	13, 20, 22, 26, 27, 28, 30, 32, 36, 40	7.40	2-1/16	12	206.00
11/32	32	8.35	2-1/8	12, 16, 18	210.36
3/8	13, 14, 18, 20, 22, 24, 27, 28, 30, 32, 36, 40	8.65	2-1/4	4-1/2, 12, 14, 16, 18	225.00
13/32	20, 32	9.56	2-5/16	12, 14, 16, 18	230.00
7/16	12, 16, 18, 24, 26, 27, 28, 32, 40	9.56	2-3/8	12, 16, 18	235.00
15/32	24, 32, 40	10.90	2-1/2	4, 12, 16	290.00
1/2	11, 12, 14, 16, 18, 20, 22, 24, 26, 28, 32, 36, 37, 40, 48, 50	10.90	2-9/16	12	325.00
17/32	32	13.50	2-5/8	8, 12, 16, 18	365.00
9/16	10, 13, 16, 20, 24, 27, 28, 32, 36, 40, 48	13.50	2-3/4	12, 16, 18	449.00
5/8	10, 12, 13, 14, 16, 20, 24, 26, 27, 28, 30, 32, 36, 40, 48	15.20	2-7/8	8, 12, 16	465.00
11/16	12, 18, 20, 24, 27, 30, 32, 36, 40	17.50	3	4, 12, 16, 18	523.00
3/4	8, 11, 11-1/2, 12, 14, 18, 20, 22, 24, 26, 27, 28, 30, 32, 36, 40, 48, 50	18.80	3-1/8	8, 12	570.00
13/16	8, 10, 12, 14, 16, 18, 20, 24, 26, 27, 28, 32, 36	18.80	3-1/4	8, 12	605.00
7/8	8, 10, 11, 12, 16, 18, 20, 24, 26, 27, 28, 30, 32, 36, 40	22.90	3-1/2	4, 8, 12	676.00
15/16	9, 10, 12, 14, 16, 18, 20, 24, 27, 32	28.76	3-3/4	8, 12	789.00
1	7, 9, 10, 11, 16, 18, 20, 24, 26, 27, 28, 30, 32, 36, 40, 50	32.80	4	8, 12	888.00
			4-1/2	12	1659.00

HIGH SPEED STEEL

EIGHT PITCH TAPS

GROUND THREAD

● LIST NO. 788



Please specify plug, bottoming or taper chamfer when ordering.

Size	No. of Flutes	Price Each
1-1/8	4	85.25
1-1/4	4	101.25
1-3/8	4	130.54
1-1/2	6	151.86
1-5/8	6	195.83
1-3/4	6	218.39
1-7/8	6	258.39
2	6	274.38
2-1/8	6	319.58
2-1/4	6	359.59
2-3/8	6	439.48
2-1/2	6	495.47
2-3/4	6	572.68
3	6	689.21
3-1/2	8	1435.39
4	8	1957.46

HIGH SPEED STEEL

LEFT HAND TAPS

GROUND THREAD, PLUG CHAMFER

▶ LIST NO. 770L



Please specify plug, bottoming or taper chamfer when ordering.

Size	Threads Per Inch	Threads Limits	No. of Flutes	Price Each	Size	Threads Per Inch	Threads Limits	No. of Flutes	Price Each
6	32	H3	3	10.24	5/8	18	H3	4	49.19
6	40	H3	3	10.24	11/16	11	H3	4	54.15
8	32	H3	4	10.24	11/16	16	H3	4	54.15
8	36	H3	4	10.24	3/4	10	H3	4	64.15
10	24	H3	4	10.24	3/4	16	H3	4	64.15
10	32	H3	4	10.24	7/8	9	H4	4	87.09
1/4	20	H3	4	11.99	7/8	14	H4	4	87.09
1/4	28	H3	4	11.99	1	8	H4	4	113.99
1/4	32	H3	4	11.99	1	12	H4	4	113.99
5/16	18	H3	4	13.29	1	14	H4	4	113.99
5/16	24	H3	4	13.29	1-1/8	7	H4	4	191.80
3/8	16	H3	4	17.19	1-1/8	12	H4	4	191.80
3/8	24	H3	4	17.19	1-1/4	7	H4	4	242.14
7/16	14	H3	4	21.99	1-1/4	12	H4	4	242.14
7/16	20	H3	4	21.99	1-3/8	6	H4	4	301.56
1/2	13	H3	4	25.99	1-3/8	12	H4	4	301.56
1/2	20	H3	4	25.99	1-1/2	6	H4	4	350.00
9/16	12	H3	4	38.78	1-1/2	12	H4	4	350.00
9/16	18	H3	4	38.78	1-3/4	8	H4	4	379.00
5/8	11	H3	4	49.19					